**Tooling List for CNC Lathe Training**

**CNC Lathe 1, Part 1**

* 55 degree Right Hand turning tool, .031” Radius

**CNC Lathe 1, Part 2**

* 55 degree Right Hand turning tool, .031” Radius
* .122” wide Grooving tool, .008” radius corners
* Right Hand Threading tool

**CNC Lathe 1, Part 3**

* 55 degree Right Hand turning tool, .031” Radius
* #4 Center Drill
* .750” Drill
* 80 degree diamond insert Boring Bar, .015” Radius (roughing)
* Triangle insert Boring Bar, .015” Radius (finishing)

**CNC Lathe 2, Part 1**

* 55 degree Right Hand turning tool, .031” Radius
* .122” wide Grooving tool, .008” radius corners
* Right Hand Threading tool

**CNC Lathe 2, Part 2**

* 55 degree Right Hand turning tool, .031” Radius
* 80 degree diamond insert Boring Bar, .015” Radius (roughing)
* Triangle insert Boring Bar, .015” Radius (finishing)